INSTRUCTIONS FOR INSTALLING 8888, 12-8888, 8800, 12-8800, WS8800, 12-WS8800, HC-8800 and 12-HC8800 SERIES RIM EXIT DEVICES WITH ALL STANDARD TRIM

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FOR ASSISTANCE, CONTACT SARGENT AT 800-727-5477 or www.sargentlock.com

US PATENT No 268003 · CANADIAN PATENT No RD1981

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CAUTION! IMPORTANT: BEFORE STARTING: *SURFACE OF THE DOOR WHERE EXIT DEVICE - READ INSTRUCTION SHEET CAREFULLY IS APPLIED MUST BE FLUSH. - INSTALL MULLION IF USED **CLEAR AWAY ANY RAISED PROJECTIONS** - DOOR SHOULD BE FITTED AND HUNG TO ALLOW EXIT DEVICE TO REST ON - CHECK BOX LABEL FOR SIZE OF EXIT DEVICE FLAT SURFACE OF THE DOOR. *IF SHIM KIT IS REQUIRED, **AVAILABLE STOCK LENGTHS** Length "E": 32" door, no cut off required. **CONTACT YOUR DISTRIBUTOR** Can be cut to fit doors down to 24" wide. Length "F": 36" door, no cut off required. Can be cut to fit doors down to 33" wide. **END CAP** 42" door, no cut off required. Can be cut to fit doors down to 37" wide. Length "J": **PUSH RAIL** ASSEMBLY Length "G": 48" door, no cut off required. Can be cut to fit doors down to 43" wide. LOCKDOWN BUTTON MOUNTING **PLATE** 8800 SERIES CHASSIS MOUNTING **ASSEMBLY** RAIL INSERT LOCK DOWN KEY" **STRIKE** TO OPERATE: DEPRESS PUSHRAIL; INSERT HEX KEY AND TURN. a) WS8800 & 12-WS8800 Rim Exit Device P (Shown Below) - Requires 3 shims under the chassis and end bracket **COVER** D) ₽ 16- Cylinder Lockdown (Exploded View for clarity) HC8800 & 12-HC8800 Rim Exit Device - Requires 2 shims under the chassis and end bracket Copyright © 2006, 2008, 2009, 2012 Sargent Manufacturing Company, an ASSA ABLOY

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SCREWS USED FOR EXIT DEVICE INSTALLATION

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ATTENTION:

ALL SCREWS ARE SHOWN IN ACTUAL SIZE SOME SCREWS WILL BE LONGER FOR DOORS OVER 1 3/4" THICK



CHASSIS MOUNTING SCREW (#10-24 X 3/4" PH. FL. HD. MACH. SCREWS, 4 PCS)



CYLINDER MOUNTING SCREW (STD) (#10-24 X 1-7/8" WITH #8 PH. FL. HD. MACH. SCREW)



"LL" TYPE TRIM MOUNTING SCREW (#10-32 X 5/8" PH. FILLISTER HD. SEMS MACH. SCREW)



MOUNTING PLATE OR 649 STRIKE MOUNTING SCREW, INNER (#10-24 X 3/4" PH. RD. HD. MACH. SCREW)



COVERS MOUNTING SCREW (#8-32 X 5/16" WITH #6 PH. OV. U'CUT HD. MACH. SCREW, 6 PCS)



RAIL MOUNTING SCREW (#8-32 X 3/8" PH. TRUSS HEAD MACH. SCREW., 2 PCS)



CHASSIS MOUNTING SCREW (1/4"-20 X 5/8" PH. FL. HD. MACH. SCREWS., 2 PCS)

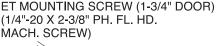


CHASSIS MOUNTING SCREW

FOR WOOD DOOR APPLICATION (#10 X 1-1/4" PH. FL. HD. WOOD SCREW, 4 PCS)



CHASSIS MOUNTING SCREW FOR WOOD DOOR APPLICATION (#14 X 1-1/2" PH. FL. HD. WOOD SCREW, 2 PCS)





PULL TRIM MOUNTING SCREW (1-3/4" DOOR)(1/4"-20 X 1-3/8" PH. FL. HD. MACH. SCREW)



STRIKE MOUNTING SCREW, OUTER (#10-24 X 3/4" PH. OV. HD. MACH. SCREW) (STEEL FRAME)



GROMMET NUT

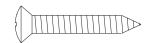


STAR WASHER



CUP WASHER

THESE SCREWS PROVIDED FOR WOOD DOOR OR FRAME APPLICATIONS.



641 STRIKE MOUNTING SCREW (#10 X 1-1/4" PH. OV. HD. WOOD SCREW) (WOOD FRAME)



MOUNTING PLATE MOUNTING SCREW (WOOD DOOR) (#10 X 1-3/8" PH. RD. HD. WOOD SCREW, 3 PCS)

SCREW PACKS AND MISCELLANEOUS PARTS

PART No.	DESCRIPTION	PART No.	DESCRIPTION
68-3367	MOUNTING PACK (END CAP)	68-3922	MOUNTING PACK (CHASSIS)
68-3905	COVER SCREW PACK	809	TOUCH BAR REPLACEMENT KIT
68-2279	MOUNTING PACK (THRU BOLTING, 1-3/4" DOOR)	68-0879	END CAP
68-2280	MOUNTING PACK (THRU BOLTING, 2-1/4" DOOR)	68-0406	CHASSIS COVER
97-2953	STS SCREW PACK (1-3/4" DOOR)	97-2954	STS SCREW PACK (2-1/4" DOOR)
97-2955	PTB SCREW PACK (1-3/4" DOOR)	97-2966	PTB SCREW PACK (2-1/4" DOOR)
68-2596	HEX KEY DOGGING KIT	816	CYLINDER DOGGING KIT
01-4451	THRU BOLT 1/4"-20 X 2-3/8"	01-4372	THRU BOLT 1/4"-20 X 2 5/8"
01-4373	THRU BOLT 1/4"-20 X 2-7/8"	98-0028	LATCH BOLT SPRING

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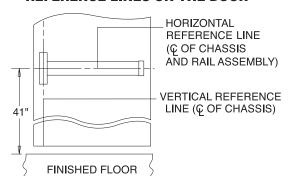
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TOOLS REQUIRED FOR INSTALLATION:

- 1. MEASURING TAPE
- 2. POWER DRILL
- 3. DRILL BITS: 3/32", 11/32", 3/8", 3/4", #8, #25
- 4. TAPS: #10-24, 1/4-20
- 5. HACK SAW OR ANY POWER CUTTER (FOR CUTTING RAILS IF NECESSARY)
- 6. SCREWDRIVERS: PHILLIPS #2 AND #3
- 7 LEVEL

FOR RETROFIT DOOR PREPARATION, THE FOLLOWING MAY BE REQUIRED: HOLE SAWS: 1-1/8", 1-3/8", 2-1/8"

MARK VERTICAL AND HORIZONTAL REFERENCE LINES ON THE DOOR

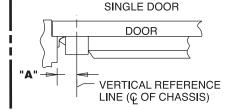


B IDENTIFY TYPE OF INSTALLATION TO DETERMINE LOCATION OF **VERTICAL REFERENCE LINE**

PANIC EXIT DEVICE AND **FIRE EXIT DEVICE (12- PREFIX)**

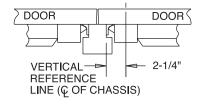


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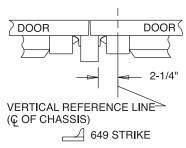


649 STRIKE DIM. "A"=2-1/4"

DOUBLE DOOR WITH 980 MULLION AND 649 STRIKES



DOUBLE DOOR WITH 12-980 MULLION



SECOND

PREPARE DOOR

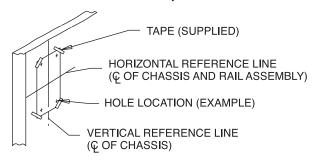
PLASTIC TEMPLATE (RECOMMENDED METHOD): **INSTALL STRIKE FIRST, THEN EXIT DEVICE**

VERTICAL REFERENCE LINE (C OF CHASSIS) HORIZONTAL REFERENCE LINE (C OF CHASSIS AND RAIL ASSEMBLY)

1. APPLY PLASTIC TEMPLATE ON DOOR USING

REFERENCE LINES AND 649 STRIKE 2. MARK THEN SPOT AND DRILL HOLES

PAPER TEMPLATE: INSTALL EXIT DEVICE FIRST, THEN STRIKE



- 1. APPLY PROPER TEMPLATE ON DOOR USING REFERENCE LINES. ATTACH IT WITH SUPPLIED TAPE
- 2. SPOT AND DRILL HOLES

STRIKE MOUNTING SCREW, OUTER (#10-24 X 3/4" PH. OV. HD. MACH SCREW)

FOR PANIC EXIT DEVICE:

ATTACH STRIKE WITH TWO (2) OUTER-SCREWS AND TWO (2) STAR WASHERS PLACED UNDER THE STRIKE. ADJUST FOR PROPER POSITION AND TIGHTEN SCREWS SECURELY.

STAR WASHER .



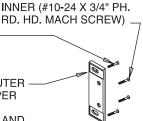
OV. HD. MACH SCREW) FOR FIRE EXIT DEVICE:

STRIKE MOUNTING SCREW,

OUTER (#10-24 X 3/4" PH.

ATTACH STRIKE WITH TWO (2) OUTER SCREWS AND ADJUST FOR PROPER POSITION.

INSTALL TWO (2) INNER SCREWS AND TIGHTEN ALL SCREWS SECURELY.

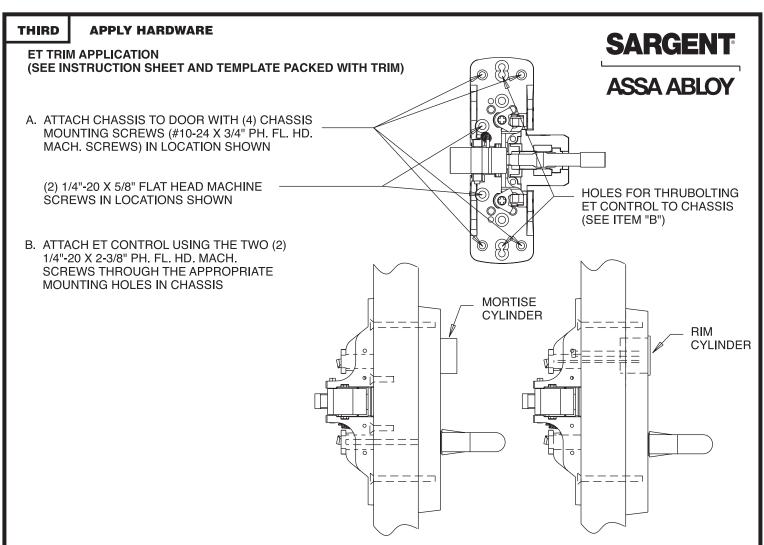


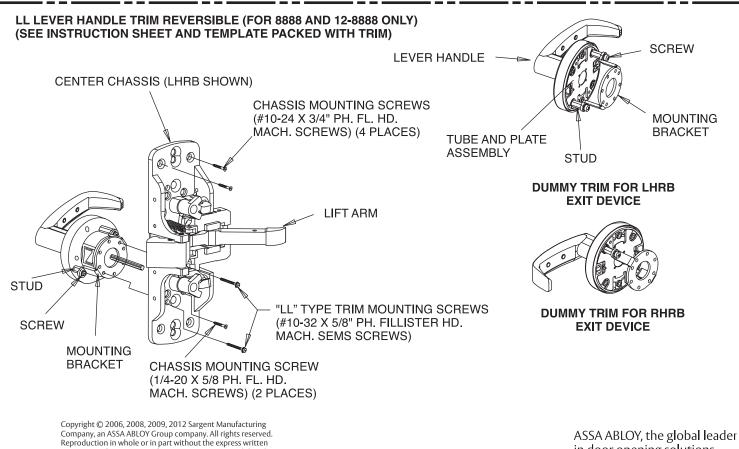
STRIKE MOUNTING SCREW.

649 STRIKE

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in door opening solutions

THIRD (continuation)

PTB, FLL, FLW AND MAL PULL TRIM (PREP DOOR FOR TRIM TO BE USED)

- 1. ATTACH CHASSIS TO THE SURFACE OF DOOR WITH (4) #10-24 x 3/4" SCREWS
- 2. POSITION TRIM ON DOOR AND THROUGH-BOLT TRIM TO **ASSA ABLOY**

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CHASSIS WITH (2) 1/4-20 x 5/8" LONG SCREWS

1. MOUNT CHASSIS TO DOOR WITH (6) CHASSIS MOUNTING SCREWS.

2. THROUGH-BOLT GROMMET NUT TO TOP CHASSIS MOUNTING HOLE. 3. THROUGH-BOLT TOP STUD TO BOTTOM CHASSIS MOUNTING HOLE.

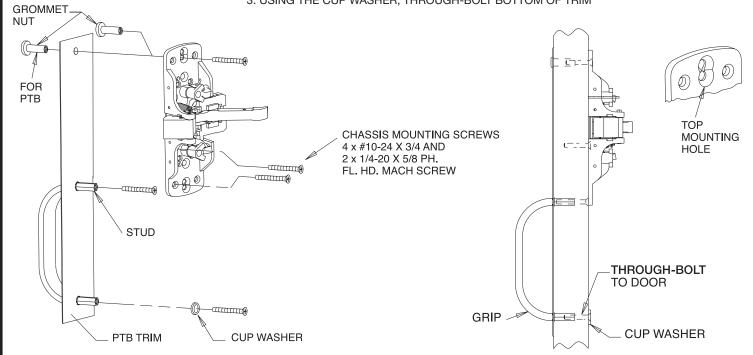
GRIP

THROUGH-BOLT

CUP WASHER

TO DOOR

3. USING THE CUP WASHER, THROUGH-BOLT BOTTOM OF TRIM





CYLINDER BACK PLATE

CUP WASHER

CYLINDER

STS **GRIP**

(USE WITH CYLINDER 4. THROUGH-BOLT BOTTOM STUD TO BOTTOM MOUNTING HOLE. FOR FSL. OTHER THAN SARGENT 5. THROUGH-BOLT SARGENT CYLINDER TO CHASSIS THRU TRIM. FSW, & MSL FOR THROUGH-BOLTING IF SCREW IS TOO LONG, BREAK OFF AT NOTCHES AS NEEDED. CYLINDER TO DOOR) 6. TIGHTEN ALL SCREWS SECURELY. **GROMMET** TOP NUT MOUNTING HOLE MOUNT SARGENT CYLINDER (CWITH 2 CYLINDER SCREWS 6 8 0 (#10-24 X 1 7/8 WITH $\overline{\Box}$ #8 PH. FL. HD MACH SCREW) **FOR PSB** CHASSIS MOUNTING SCREWS 4 x #10-24 X 3/4 AND 2 x 1/4-20 X 5/8 PH. FL. HD. MACH SCREW **CYLINDER** (1) **BOTTOM**

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TOP STUD

BOTTOM STUD

PSB TRIM

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CUP WASHER

THROUGH-BOLT TO DOOR

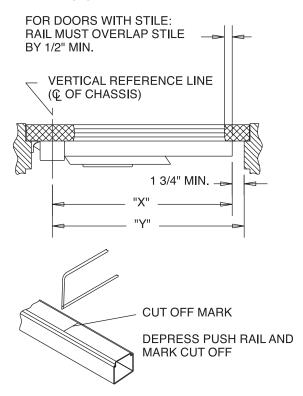
MOUNTING HOLE

SARGENT

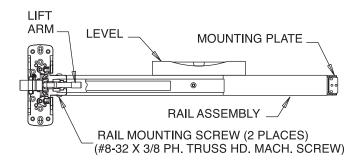
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- CHECK BOX LABEL. IF CUTTING IS NOT REQUIRED, PROCEED TO STEP "B".
- IF CUTTING IS REQUIRED, CONTINUE WITH STEP "A".

A DETERMINE CUT OFF DIMENSION "X" BY SUBTRACTING 1-3/4" FROM DIMENSION "Y"



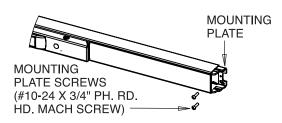
- (B) 1. DEPRESS LIFT ARM INTO RAIL ASSEMBLY AND SLIDE RAIL ONTO CHASSIS.
 - 2. ATTACH RAIL ASSEMBLY TO CHASSIS WITH TWO (2) #8 TRUSS HEAD MACHINE SCREWS. DO NOT TIGHTEN SCREWS.



3. LEVEL RAIL.

PLACE MOUNTING PLATE TIGHT AGAINST RAIL AND ATTACH TO DOOR WITH TWO (2) #10 ROUND HEAD SCREWS

4. TIGHTEN ALL SCREWS SECURELY.



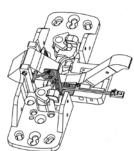
FIFTH

(-53) LATCH BOLT MONITERING ADJUSTMENT

NOTE: THE LATCH BOLT SWITCH WILL COME PRE-SET FOR THE MOST COMMON APPLICATIONS. IF THE SENSITIVITY NEEDS TO BE ADJUSTED, FOLLOW THE STEPS BELOW.

- 1. LOOSEN SCREW AND NUT
- 2. ROTATE SWITCH (UP FOR QUICKER REACTION OR DOWN FOR SLOWER REACTION).
- 3. TIGHTEN SCREW AND NUT
- 4. CHECK OPERATION

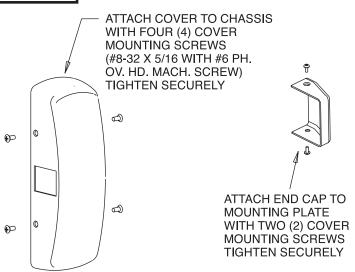
NOTE: MAKE SURE SWITCH IS LOCATED ON THE MOUNTING POST AND THE SCREW AND NUT ARE SECURELY FASTENED





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SIXTH APPLY COVERS



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