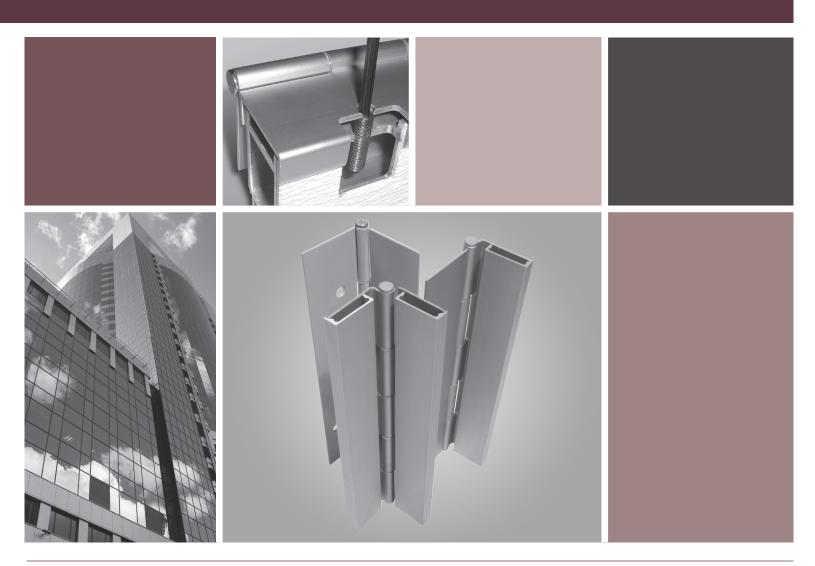
Markar Architectural Products



Door Clearance Guide

Formulas for Under-sizing Doors: Adjustable/Non-Adjustable Hinges and Hinge/Edge Guard Applications ©2013 Pemko Manufacturing Co.





Proper operation and performance of a door opening depends upon the appropriate door size relative to the frame dimension. Use this Door Clearance Guide to calculate the correct door size needed for a particular application. Start by locating the hinge series and model number, then select non-adjustable or adjustable application, and select single door or pair of doors to attain the proper door clearance.

Table of Contents

Formulas for Under-sizing Doors	3
300 Series Pin & Barrel Stainless Steel Continuous Hinges	
300 Series Stainless Steel Continuous Edge Guard	
200 Series Pin & Barrel Carbon Steel Continuous Hinges	
100 Series Pin & Barrel Aluminum Continuous Hinges	
100 Series Aluminum Continuous Edge Guard	8
3500 Series Pin & Barrel Stainless Steel Security Hinges	9
400 Series Aluminum Pin & Barrel Toilet Partition Hinges	.10
900 Series Aluminum Pin & Barrel Toilet Partition Hinges	
Combination Clearances for Hinge & Edge Guard Applications	.11

Under-sizing Required For All Door Applications:

Markar's Hinge Side Clearance	Dimension Specific Per Model
Lock side clearance	1/8" Per N.F.P.A. (For single as well as between a pair of doors)
Allowance for frame irregularities	1/16" (Optional)

The two formulas below are based on a standard Non-Adjustable Application		
Example for Standard Single Door:		
MODEL: (HG305)5/16"	Markar's Hinge Side Clearance	
1/8"	Lock-side Clearance	
<u>+1/16"</u>	Frame Irregularity (Optional)	
1/2"	(As shown in 300 Series Standard Non-Adjustable Chart)	
Example for Standard Pair of Doors:		
MODEL: (HG305)5/16"	Markar's Hinge Side Clearance (Door 1)	
5/16"	Markar's Hinge Side Clearance (Door 2)	
1/8"	Lock-side Clearance (Between Pair of Doors)	
<u>+1/16"</u>	Frame Irregularity (Optional)	
13/16"	(As shown in 300 Series Standard Non-Adjustable Chart)	

For adjustable models used in an Adjustable Application, an additional 1/8" of clearance per door is required as shown in the two formulas below

Example for Standard Single Door:

MODEL: (HG305)	5/16	Markar's Hinge Side Clearance
	1/8"	Lock-side Clearance
	1/16"	Frame Irregularity (Optional)
	<u>+1/8"</u>	Additional Adjustment Clearance
	5/8"	(As shown in 300 Series Adjustable Chart)

Example for Standard Pair of Doors:

5/16"	Markar's Hinge Side Clearance (Door 2)
1/8"	Lock-side Clearance (Between Pair of Doors)
1/16"	Frame Irregularity (Optional)
1/8"	Additional Adjustment Clearance (Door 1)
<u>+1/8"</u>	Additional Adjustment Clearance (Door 2)
1-1/16"	(As shown in 300 Series Adjustable Chart)

MODEL: (HG305)......5/16" Markar's Hinge Side Clearance (Door 1)



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Standard "Non-Adjustable" application

MODEL	Hinge Side Clearance (A)
FM300	1/4
*FS301	1/8
*FS302	1/8
*HS303	1/8
*HM304	1/8
HG305	5/16
*HG306	1/8
*FS/SC309	1/8
HG310	1/4
*HG311	1/8
HG315	1/4
*FS321	1/8
HG322	5/16
HG323	5/16
HG326	5/16
FM327	1-1/16
HG329	1/4

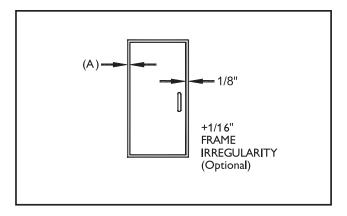
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Total Under-sizing For Single Door	Total Under-sizing For Pair of Doors
7/16	11/16
5/16	7/16
5/16	7/16
5/16	7/16
5/16	7/16
1/2	13/16
5/16	7/16
5/16	7/16
7/16	11/16
5/16	7/16
7/16	11/16
5/16	7/16
1/2	13/16
1/2	13/16
1/2	13/16
7/8	1-9/16
7/16	11/16

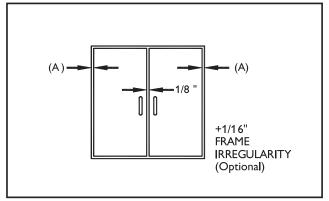
Models with * will work with Industry Standard Clearances.

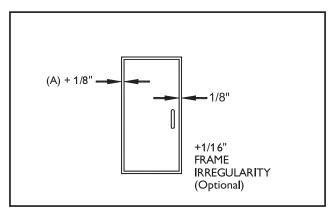
"Adjustable" application

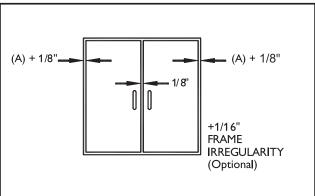
MODEL	Hinge Side Clearance (A)
HG305	5/16
HG310	1/4
HG322	5/16
HG326	5/16

Total Under-sizing For Single Door	Total Under-sizing For Pair of Doors
5/8	1-1/16
9/16	15/16
5/8	1-1/16
5/8	1-1/16







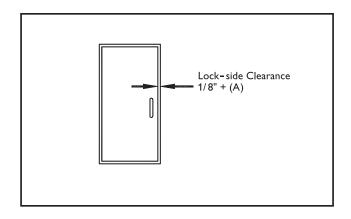


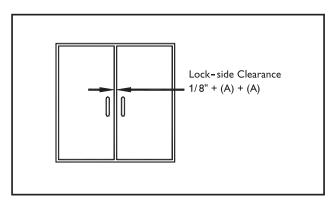


MODEL	Lock-side Side Clearance (A)
EG308	1/16
EGC308	1/16
EGT308	1/16

Total Under-sizing For Single Door	Total Under-sizing For Pair of Doors
3/16	1/4
3/16	1/4
_	1/4

In a stand-alone application, where the EGT308 is used on a pair of doors while the opposite door contains no edge guard, the total under-sizing for the pair of doors would be 3/16".



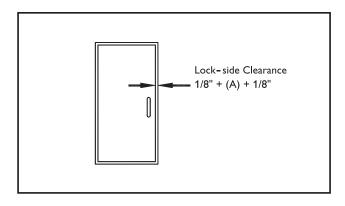


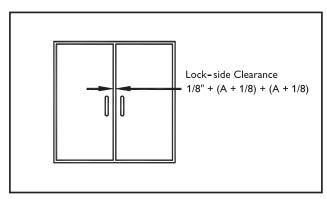
"Adjustable" application

MODEL	Lock-side Side Clearance (A)
EG308	1/16
EGT308	1/16

Total Under-sizing For Single Door	Total Under-sizing For Pair of Doors
5/16	1/2
_	1/2
-	w/ EG308

In a stand-alone application, where the EGT308 is used on a pair of doors while the opposite door contains no edge guard, the total under-sizing for the pair of doors would be 5/16".



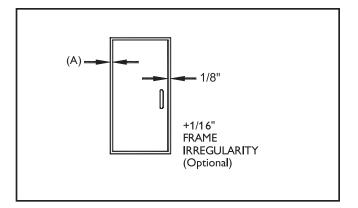


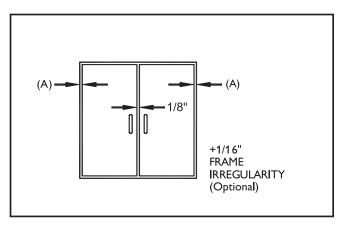


MODEL	Hinge Side Clearance (A)
FM200	1/4
*FS201	1/8
*FS202	1/8
*HS203	1/8

Total Under-sizing For Single Door	Total Under-sizing For Pair of Doors
7/16	11/16
5/16	7/16
5/16	7/16
5/16	7/16

 $\label{eq:models} \mbox{Models with $*$ will work with Industry Standard Clearances.}$

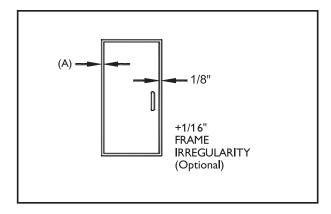


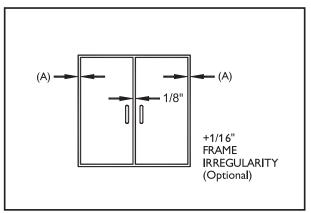


MODEL	Hinge Side Clearance (A)
FM100	3/8
FM100 (bev.)	7/16
*FS101	1/8
*FS102	1/8
HS103	3/16
HM104	3/16
HG105	3/8

Total Under-sizing For Single Door	Total Under-sizing For Pair of Doors
9/16	15/16
5/8	1-1/16
5/16	7/16
5/16	7/16
3/8	9/16
3/8	9/16
9/16	15/16

Models with * will work with Industry Standard Clearances.

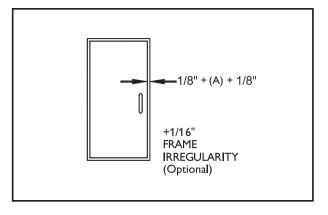


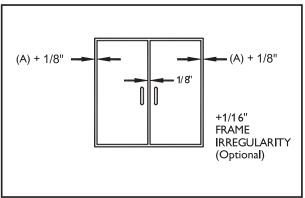


"Adjustable" application

MODEL	Edge Clearance (A)
HG105	3/8

Total	Total
Under-sizing	Under-sizing
For	For
Single Door	Pair of Doors
11/16	1-3/16

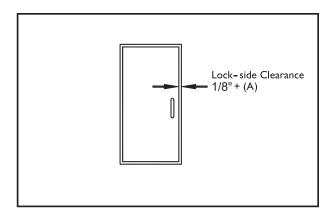


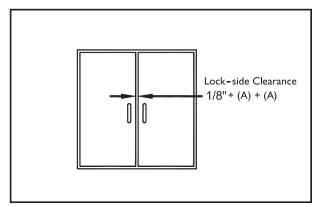




MODEL	Lock-side Clearance (A)
EG108	1/8

Total	Total
Under-sizing	Under-sizing
For	For
Single Door	Pair of Doors
1/4	3/8

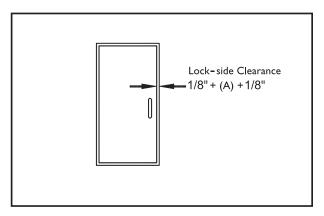


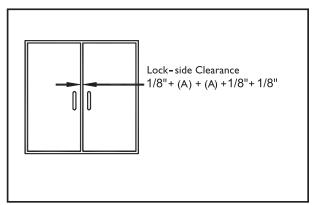


"Adjustable" application

MODEL	Lock-side Clearance (A)
EG108	1/8

Total	Total
Under-sizing	Under-sizing
For	For
Single Door	Pair of Doors
3/8	5/8





3500 Series Pin & Barrel Stainless Steel Security Hinges

Standard "Non-Adjustable" application

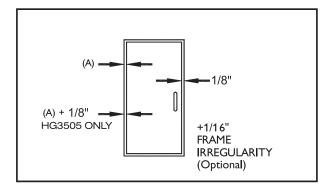
MODEL	Hinge Side Clearance (A)
FM3500	5/16
FS3501	1/8
FS3502	1/8
HG3505	5/16

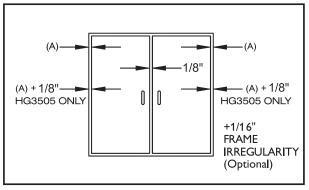
Total Under-sizing For Single Door	Total Under-sizing For Pair of Doors
1/2	13/16
5/16	7/16
5/16	7/16
1/2	13/16

"Adjustable" application

MODEL	Hinge Side Clearance (A)
HG3505	5/16

Total	Total
Under-sizing	Under-sizing
For	For
Single Door	Pair of Doors
5/8	1-1/16



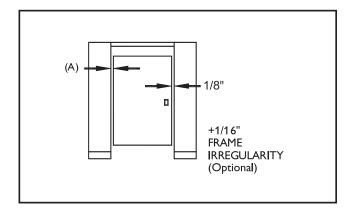


400 Series Aluminum Pin & Barrel Toilet Partition Hinges

Standard "Non-Adjustable" application

MODEL	Hinge Side Clearance (A)
FS402	1/8

Total Under-sizing For Single Door
5/16

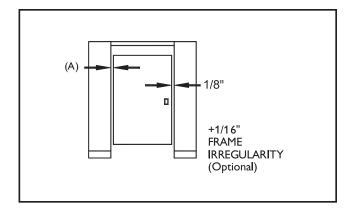


900 Series Stainless Steel Pin & Barrel Toilet Partition Hinges

Standard "Adjustable" application

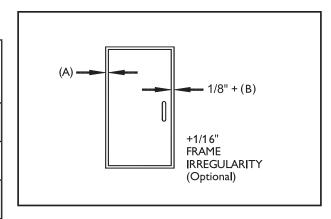
MODEL	Hinge Side Clearance (A)
FS902	1/8

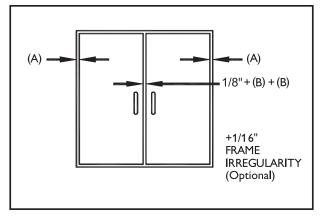
	Total Under-sizing For Single Door
ſ	5/16



Combination Model	Hinge Side Clearance (A) & Edge Guard Clearance (B)
HG305 &	(A) = 5/16
EG308	(B) = 1/16
HG315 & EGC308	(A) = 1/4 (B) = 1/16
HG305 & EGT308	(A) = 5/16 (B) = 1/16
HG105 &	(A) = 3/8
EG108	(B) = 1/8
HG329 &	(A) = 1/4
EG308	(B) = 1/16

Total Under-sizing For Single Door	Total Under-sizing For Pair of Doors
9/16	15/16
1/2	13/16
N/A	15/16
11/16	1-3/16
1/2	13/16

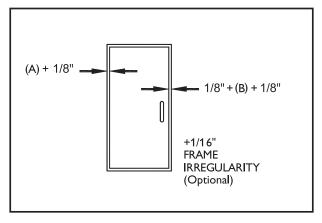


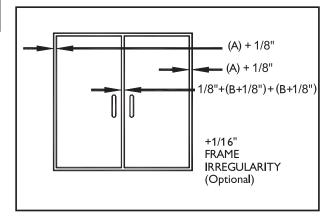


"Adjustable" application

Combination Model	Hinge Side Clearance (A) & Edge Guard Clearance (B)
HG305 &	(A) = 5/16
EG308	(B) = 1/16
HG305 &	(A) = 5/16
EGT308	(B) = 1/16
HG105 &	(A) = 3/8
EG108	(B) = 1/16
HG3505 &	(A) = 5/16
EG308	(B) = 1/16

Total Under-sizing For Single Door	Total Under-sizing For Pair of Doors
13/16	1-7/16
N/A	1-7/16
15/16	1-11/16
13/16	1-7/16











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